

Patent Application  
10/725,325

IN THE CLAIMS

Please cancel Claims 20 and 21, without prejudice or disclaimer.

Please amend Claims 18, 19, 24 and 25 as follows:

1 - 17. (Canceled)

18. (Currently Amended) A method of forming a trench MOSFET device comprising:

providing a substrate of a first conductivity type;

depositing an epitaxial layer of said first conductivity type over said substrate, said epitaxial layer having a lower majority carrier concentration than said substrate; forming a body region of a second conductivity type within an upper portion of said epitaxial layer;

etching a trench extending into said epitaxial ~~region~~ layer from an upper surface of said epitaxial layer, said trench extending to a greater depth from said upper surface of said epitaxial layer than does said body region;

forming a doped region of said first conductivity type between a bottom portion of said trench and said substrate, said doped region having a majority carrier concentration that is lower than that of said substrate and higher than that of said epitaxial layer, wherein said doped region is diffused and spans 100% of the distance from said trench bottom portion to said substrate;

forming an insulating layer lining at least a portion of said trench;

forming a conductive region within said trench adjacent said insulating layer; and

forming a source region of said first conductivity type within an upper portion of said body region and adjacent said trench.

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19. (Currently Amended) The method of claim 18, wherein said step of forming said doped region comprises: (a) implanting a dopant of said first conductivity type into said epitaxial region; and (b) diffusing said dopant of said first conductivity type at elevated temperature.

20. (Canceled)

21. (Canceled)

22. (Original) The method of claim 19, wherein said first conductivity type is n-type conductivity and said second conductivity type is p-type conductivity.

23. (Original) The method of claim 22, wherein said dopant is phosphorous.

24. (Currently Amended) The method of claim 18, wherein ~~said~~ the steps of ~~forming etching~~ said trenches ~~trench~~ and forming said doped region comprise: (a) forming a trench mask on said epitaxial layer; (b) etching said trench through said trench mask; (c) implanting a dopant of said first conductivity type through said trench mask; and (c) diffusing said dopant of said first conductivity type at elevated temperature.

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25. (Currently Amended) ~~The method of claim 24~~ A method of forming a trench MOSFET device comprising:

providing a substrate of a first conductivity type;

depositing an epitaxial layer of said first conductivity type over said substrate,  
said epitaxial layer having a lower majority carrier concentration than said substrate;  
forming a body region of a second conductivity type within an upper portion of said  
epitaxial layer;

etching a trench extending into said epitaxial layer from an upper surface of said  
epitaxial layer, said trench extending to a greater depth from said upper surface of said  
epitaxial layer than does said body region;

forming a doped region of said first conductivity type between a bottom portion of  
said trench and said substrate, said doped region having a majority carrier concentration  
that is lower than that of said substrate and higher than that of said epitaxial layer,

wherein the steps of etching said trench and forming said doped region  
comprise: (a) forming a trench mask on said epitaxial layer; (b) etching said  
trench through said trench mask; (c) implanting a dopant of said first conductivity  
type through said trench mask; and (d) diffusing said dopant of said first  
conductivity type at elevated temperature;

forming an insulating layer lining at least a portion of said trench;

forming a conductive region within said trench adjacent said insulating layer; and

forming a source region of said first conductivity type within an upper portion of  
said body region and adjacent said trench.

wherein said elevated temperature is provided by a step in which a  
sacrificial oxide is grown along walls of said trench.

26. (Original) The method of claim 18, wherein said trench MOSFET  
device is a silicon device.

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27. (Original) The method of claim 18, further comprising:  
forming a metallic drain contact adjacent said semiconductor substrate,  
forming a metallic source contact adjacent an upper surface of said source region,  
and  
forming a metallic gate contact adjacent an upper surface of said conductive  
region remote from said source region.